

Aurora / Elegant Beauty Pen Kit

Required Accessories

7mm Mandrel

2-pc bushing set

27/64 Drill bit

Barrel Trimmer

CA or Epoxy Glue

Pen Press or bench vise
to press parts together



KIT PARTS

The kit parts may look different than pictured depending on which kit you purchased, however they all use the same tube & bushings, and they all assemble the same way.



Instructions

Cut the blank to 2—1/2”, this will leave 1/8” on each side for squaring with a barrel trimmer. Sand the brass tube to scuff it up so the glue will stick better. Glue the tube in the blank and let it cure. Square both ends with a barrel trimmer, just trimming to the length of the tube.

While the glue is drying you can assemble the lower section of the kit by putting the spring on the refill, then load the refill into the tip of the pen and thread on the transmission. That completes the lower section of the kit.

After the glue is cured, mount your blank on the pen mandrel using the 2-pc bushing set. If you have bushings for the “sierra” or “wall street pen kits” they are the same as the **Aurora**. Turn and finish the blank as you would any other pen.

Assembly

After you have finished the blank, decide which end you want to be the clip end of the pen and press the clip into the blank. Be careful not to scratch the finish during this step.

Now push the assembled tip end of the pen in until it is flush with the pen barrel.

To operate hold the blank with one hand and the tip with the other. Twist to open and close the pen. Standard **“Parker”** style refills are available everywhere.