

# AURORA CLICK PEN INSTRUCTIONS



## Instructions

Cut the blank to 2—1/2", this will leave 1/8" on each side for squaring with a barrel trimmer. Drill a 27/64" hole for the tube. Sand the brass tube to scuff it up so the glue will stick better. Glue the tube in the blank and let it cure. Square both ends with a barrel trimmer, just trimming to the length of the tube.

After the glue is cured, mount your blank on the pen mandrel using the 2-pc bushing set. If you have bushings for the "Sierra" style twist pen kits they are the same as the "Aurora" twist or click pen. Turn and finish the blank as you would any other pen.

## Assembly

After you have finished the blank, decide which end you want to be the "TIP" end of the pen. Unscrew the coupler from the tip and press the tip coupler into the blank.

Assemble the (3) pc. Click mechanism as shown in the following photos. Insert the completed mechanism in the clip as shown in the last photo. Push it in until it stops. It is a wedge fit.

Press the clip into the barrel of the pen being careful not to scratch the finish. A piece of waxed paper under the clip will protect the blank during this step.

Insert the refill from the tip end thru the barrel and into the click mechanism. You should see the threaded portion of the click mechanism visible in the top end of the clip hole. Put the long spring on the refill and screw on the tip.

Put the short spring thru the hole over the threaded part of the click mechanism. Screw on the finished metal click extension. The pen should now operate.

Refer to the photos. This should make clear the written instructions. Enjoy your new Pen!

