

To make this kit you will need the following accessories.

7mm pen mandrel. - 8mm drill bit. - 2-piece bushing set. - barrel trimmer. - glue

It is assumed you already know how to turn the upper blank.

If you need turning instructions download our pen turning 101 instruction sheet.

BULLET CLICK PEN ASSEMBLY

1. Line up the pen parts according to Diagram "A"
2. Press the tip coupler into the short tube to the shoulder on the coupler.
3. Slide the assembly, threaded end first thru the cartridge, and out the tip exposing the threads.
4. Screw on the tip, hand tighten to the end of the threads.

Assemble the coupler: The **center coupler** consists of two parts and this is the most critical step in assembly. The gold center band must be pressed over the coupler and only goes on one way, (refer to Diagram "A" for correct orientation). The coupler has a stepped end. This is the end that will slip into the upper barrel and align it for pressing it on (later step). Once you have the correct orientation of the gold center band press it over the coupler leaving approx. 3/16" exposed. (a drilled hole in a block of wood helps with this step) then press the coupler and center band assembly into the top end of the bullet. Use care to NOT! Press too far. Just enough for the gold center band to seat in the top of the bullet.

5. After turning and finishing the upper barrel, assemble & insert the 3-piece click mechanism, threaded end in first, into the upper barrel. This may be a snug fit, so use the refill to push it half way into the upper barrel opening.
6. Press the barrel, same opening, over the long stepped end of the center coupler.
7. Screw the cap onto the plunger coupler, slide the clip over the plunger coupler and press the coupler / clip assembly into the top end of the barrel. Position the clip where you want it before pressing it in place.
8. Hold the pen in a horizontal position and remove the tip. Insert the refill and push it in until the click mechanism bottoms out at the top of the pen. Slide the refill spring on (after removing the wax tip protector) and screw the tip back on. This will hold the threaded end of the click mechanism at the top of the pen.
9. Insert the mechanism spring over the threaded end of the click mechanism and screw on the plunger.
10. The pen is ready to operate.

