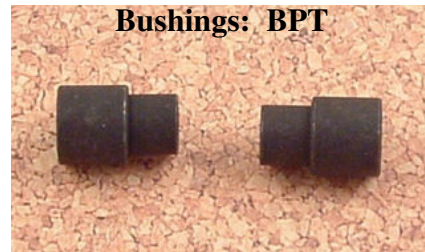


# BULLET TWIST PEN WITH PARKER REFILL

## Required Accessories:

- 7mm, Pen Mandrel
- Drill Bit 10mm
- BPT Bushing set(2 pc)
- 10mm Barrel Trimming set or disc sander
- 2 Part Epoxy Glue or Insta Cure (Cyanoacrylate) Glue
- Pen Blank: Minimum Size- 5/8 x 2-1/4" L



Drill a 10mm hole in your choice of blank material. Glue in the tube using your choice of glue. Turn the upper blank as you would any other blank on your lathe, close to the bushings.

Sand the blank down to be flush with the bushings gradually increasing the sandpaper grits. Finish the barrel with your choice of polish.

## ASSEMBLY

Put the spring over the refill and insert into the lower bullet casing. Screw on the transmission over the refill. This completes the lower barrel.

Decide which end of the turned barrel will be the clip end of the pen and press the clip on. On the other end of the barrel press in the center band, completing the upper barrel.

Slide the completed upper barrel over the transmission and your project is complete.