

# VENUS PEN KIT INSTRUCTIONS

These instructions assume you already know how to drill & glue up your pen blank and turn it to size on a lathe. If this is your first time turning a pen then please down-load our “Pen Turning 101” Instructions and familiarize your self with those before proceeding. We have also posted some basic videos that will help. [www.penkits.biz](http://www.penkits.biz)

For this kit you will need a **23/64” drill bit** and a set of **Venus Bushings**.

## ASSEMBLY

1. Lay out the parts as shown in the photo.
2. Decide which end you want to be the tip end of the pen. Thread the tip onto the coupler and press it into the brass tube.
3. Insert the two part click mechanism into the click transmission, slide the clip over the transmission and press it into the top end of the brass tube., securing the clip in place.
4. Unscrew the tip and install the refill with the long spring. This will push the click mechanism to the top of the click transmission. Place the short spring into the opening in the top of the transmission and screw on the click plunger. Your pen is now ready for use.
5. Changing the refill is easy. Unscrew the tip and replace with either a “Parker” style refill or with a “Gel” refill and your choice of ink color.

