

BOLT ACTION PEN KIT INSTRUCTIONS



These instructions assume you already know how to glue up your pen blank and turn it to size on a lathe. If this is your first time turning a pen then please download our “Pen Turning 101” Instructions and familiarize your self with those before proceeding. We have also posted some videos that will help. www.penkits.biz

For this kit you will need a **3/8” drill bit** and a set of **Bolt Action Bushings** for this kit. This kit assembles in two basic steps after your blank is finished.

ASSEMBLY

1. Decide which end you want to be the tip end of the pen. Press the front end of the pen on. **Don't remove the copper tip when performing this step, you could damage the threads.**
2. ***Please read the note at the bottom of the page before proceeding.*** Press the clip end into the opposite end of the pen barrel. . Unscrew the tip, (a **rubber glove** will help with the grip) insert the refill, place the spring on the end of the refill and screw the tip back on. Use the turn bolt to extend or retract the refill.



Note: This kit has been known to have the turn bolt loosen up sometimes. To avoid this make sure the set screw inside the cap is tight before pressing it on. You will need a small Phillips head screwdriver to check it.